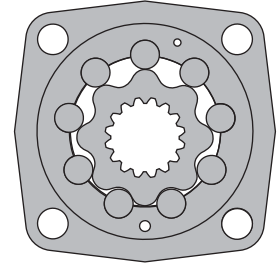
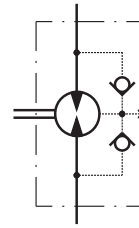


HYDRAULIC MOTORS MV



APPLICATION

- » Conveyors
- » Metal working machines
- » Agricultural machines
- » Road building machines
- » Mining machinery
- » Food industries
- » Special vehicles
- » Plastic and rubber machinery etc.



CONTENTS

| | |
|-------------------------------------|-------|
| Specification data | 39 |
| Function diagrams | 41÷43 |
| Permissible shaft loads | 43 |
| Dimensions and mounting | 44÷46 |
| Dimensions and mounting - MVS | 47 |
| Dimensions and mounting - MVV | 48 |
| Internal Spline data | 49 |
| Tacho connection..... | 49 |
| Shaft extensions | 50 |
| Order code | 50 |

OPTIONS

- » Model - Disc valve, roll-gerotor
- » Flange and wheel mount
- » Short motor
- » Tacho connection
- » Speed sensing
- » Side ports
- » Shafts - straight, splined and tapered
- » BSPP ports
- » Other special features

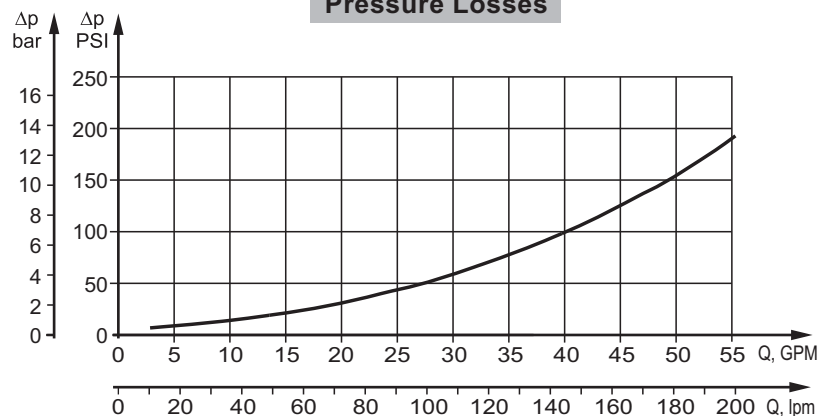
GENERAL

| | |
|---|--|
| Max. Displacement, cm ³ /rev [in ³ /rev] | 801,8 [48.91] |
| Max. Speed, [RPM] | 630 |
| Max. Torque, daNm [lb-in] | cont.: 188 [16650] int.: 211 [18650] |
| Max. Output, kW [HP] | 64 [85,8] |
| Max. Pressure Drop, bar [PSI] | cont.: 200 [2900] int.: 240 [3480] |
| Max. Oil Flow, lpm [GPM] | 240 [63.4] |
| Min. Speed, [RPM] | 5 |
| Permissible Shaft Loads daN [lbs] | P _a = 1500 [3300] |
| Pressure fluid | Mineral based- HLP(DIN 51524) or HM(ISO 6743/4) |
| Temperature range, °C [°F] | -40÷140 [-40÷284] |
| Optimal Viscosity range, mm ² /s [SUS] | 20÷75 [98÷347] |
| Filtration | ISO code 20/16 (Min. recommended fluid filtration of 25 microns) |

Oil flow in drain line

| Pressure drop bar [PSI] | Viscosity mm ² /s [SUS] | Oil flow in drain line lpm [GPM] |
|-------------------------|------------------------------------|----------------------------------|
| 140 [2030] | 20 [98] | 3 [.793] |
| | 35 [164] | 2 [.528] |
| 210 [3045] | 20 [98] | 6 [1.585] |
| | 35 [164] | 4 [1.057] |

Pressure Losses



SPECIFICATION DATA

| Type | | MV 315 | MV 400 | MV 500 | MV 630 | MV 800 |
|--|---------------------------|------------------|------------------|------------------|------------------|------------------|
| Displacement, cm³/rev [In³/rev] | | 314,5 [19.18] | 400,9 [24.45] | 499,6 [30.48] | 629,1 [38.38] | 801,8 [48.91] |
| Max. Speed, [RPM] | Cont. | 510 | 500 | 400 | 320 | 250 |
| | Int.* | 630 | 600 | 480 | 380 | 300 |
| Max. Torque daNm [lb-in] | Cont. | 92 [8150] | 118 [10450] | 146 [12950] | 166 [14700] | 188 [16650] |
| | Int.* | 111 [9800] | 141 [12500] | 176 [15550] | 194 [17150] | 211 [18650] |
| | Peak** | 129 [11400] | 164 [14500] | 205 [18150] | 221 [19550] | 247 [21850] |
| Max. Output kW [HP] | Cont. | 42,5 [57] | 53,5 [71.7] | 53,5 [71.7] | 48 [64.4] | 42,5 [57] |
| | Int.* | 51 [68.4] | 64 [85.8] | 64 [85.8] | 56 [75] | 48 [64.4] |
| Max. Pressure Drop bar [PSI] | Cont. | 200 [2900] | 200 [2900] | 200 [2900] | 180 [2610] | 160 [2320] |
| | Int.* | 240 [3480] | 240 [3480] | 240 [3480] | 210 [3050] | 180 [2610] |
| | Peak** | 280 [4060] | 280 [4060] | 280 [4060] | 240 [3480] | 210 [3050] |
| Max. Oil Flow lpm [GPM] | Cont. | 160 [42.3] | 200 [52.8] | 200 [52.8] | 200 [52.8] | 200 [52.8] |
| | Int.* | 200 [52.8] | 240 [63.4] | 240 [63.4] | 240 [63.4] | 240 [63.4] |
| Max. Inlet Pressure bar [PSI] | Cont. | 210 [3050] | 210 [3050] | 210 [3050] | 210 [3050] | 210 [3050] |
| | Int.* | 250 [3620] | 250 [3620] | 250 [3620] | 250 [3620] | 250 [3620] |
| | Peak** | 300 [4350] | 300 [4350] | 300 [4350] | 300 [4350] | 300 [4350] |
| Max. Return Pressure with Drain Line bar [PSI] | Cont. | 140 [2040] | 140 [2040] | 140 [2040] | 140 [2040] | 140 [2040] |
| | Int.* | 175 [2540] | 175 [2540] | 175 [2540] | 175 [2540] | 175 [2540] |
| | Peak** | 210 [3050] | 210 [3050] | 210 [3050] | 210 [3050] | 210 [3050] |
| Max. Starting Pressure with Unloaded Shaft, bar [PSI] | | 8 [120] | 8 [120] | 8 [120] | 8 [120] | 8 [120] |
| Min. Starting Torque daNm [lb-in] | At max. press. drop Cont. | 71 [6300] | 91 [8100] | 113 [10000] | 133 [11800] | 151 [13400] |
| | At max. press. drop Int.* | 85 [7500] | 109 [9600] | 136 [12000] | 155 [13700] | 170 [15000] |
| Min. Speed***, [RPM] | | 10 | 9 | 8 | 6 | 5 |
| Weight, kg [lb] | MV | 31,8 [70.1] | 32,6 [71.9] | 33,5 [73.8] | 34,9 [76.9] | 36,5 [80.5] |
| | MVW | 32,4 [71.4] | 33,2 [73.2] | 34,1 [75.2] | 35,5 [78.3] | 37,1 [81.8] |
| | MVS | 22,7 [50] | 23,5 [51.8] | 24,4 [53.8] | 25,6 [56.4] | 27,7 [61.1] |

* Intermittent operation: the permissible values may occur for max. 10% of every minute.

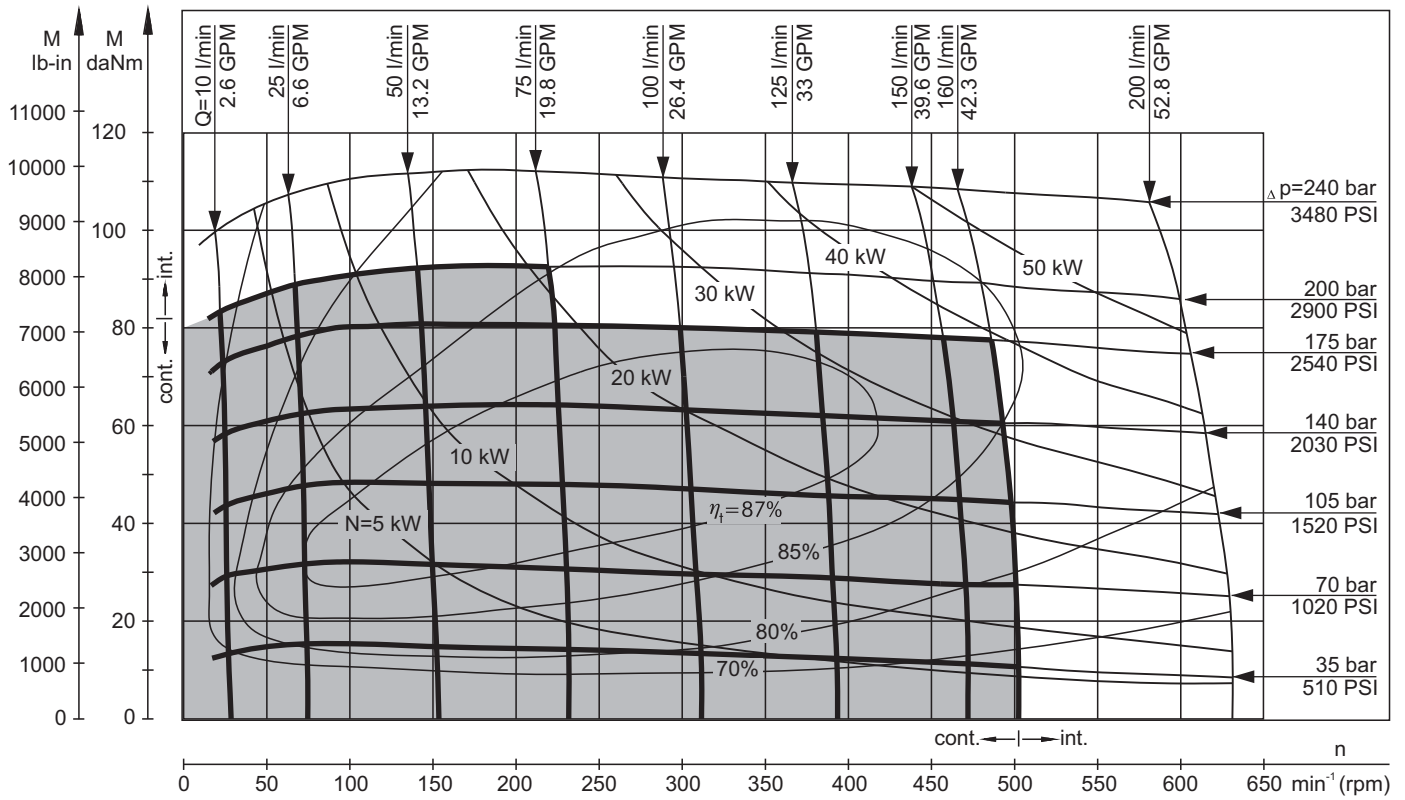
** Peak load: the permissible values may occur for max. 1% of every minute.

*** For speeds lower than given, consult factory or your regional manager.

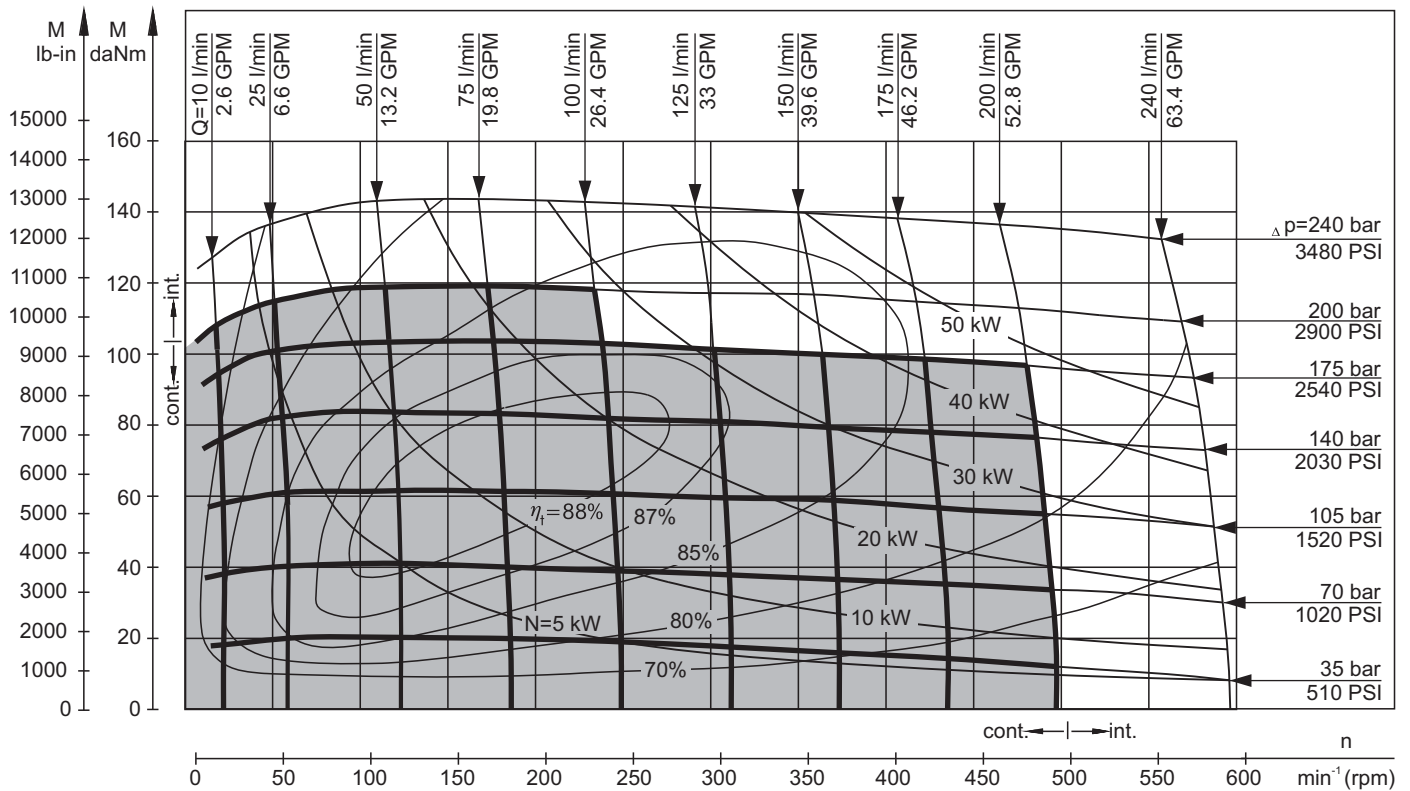
1. Intermittent speed and intermittent pressure must not occur simultaneously.
2. Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
3. Recommend using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM (ISO 6743/4).
If using synthetic fluids consult the factory for alternative seal materials.
4. Recommended minimum oil viscosity 13 mm²/s [70 SUS] at 50°C [122°F].
5. Recommended maximum system operating temperature is 82°C [180°F].
6. To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

FUNCTION DIAGRAMS

MV 315



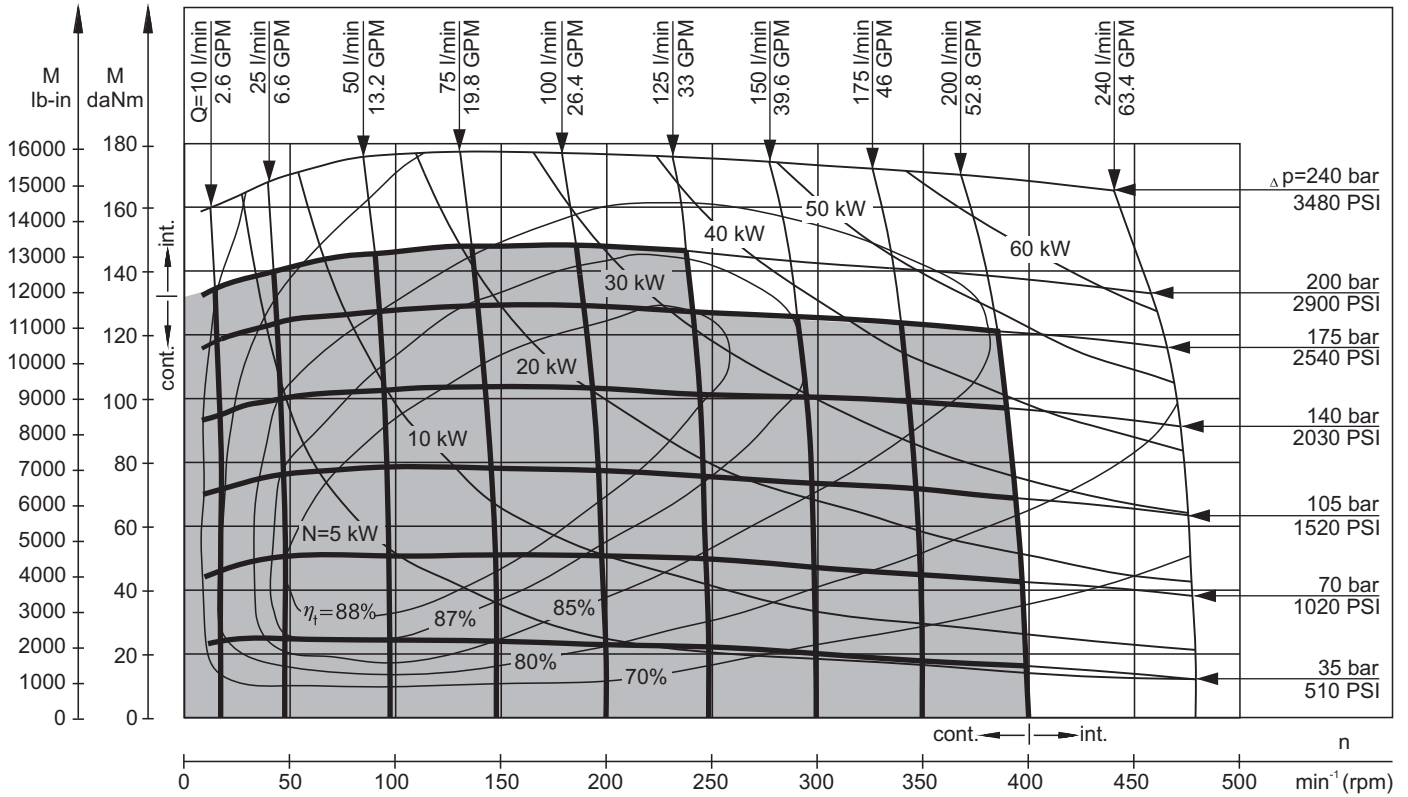
MV 400



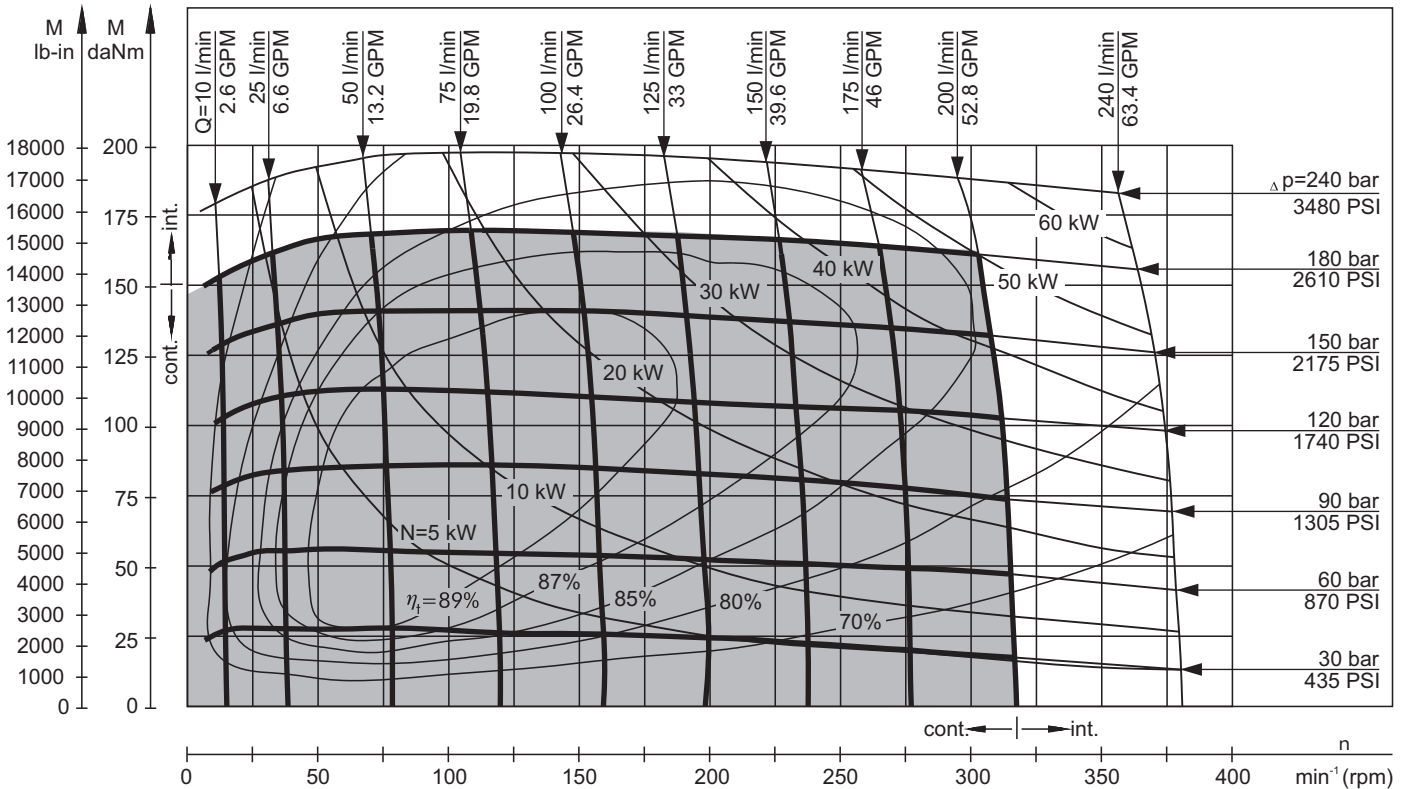
The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm²/s [150 SUS] at 50°C [122°F].

FUNCTION DIAGRAMS

MV 500



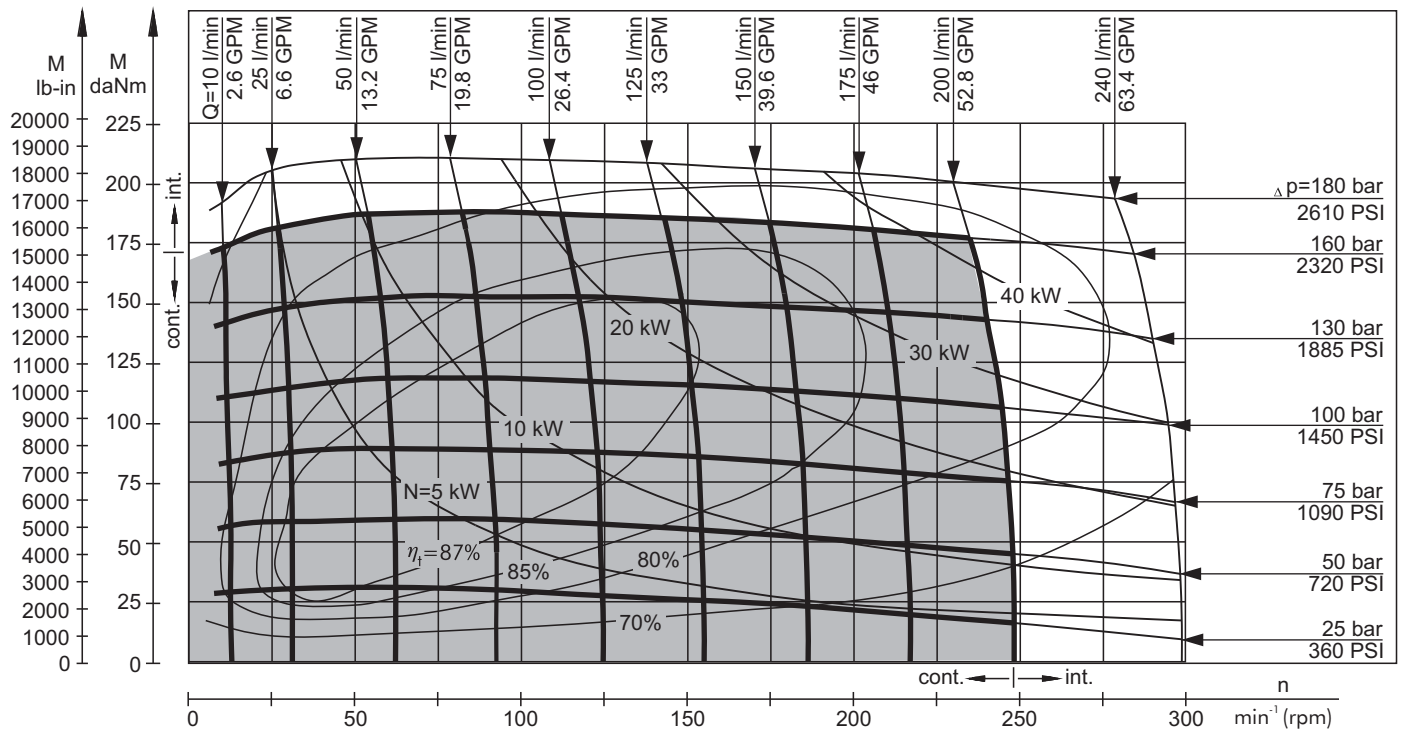
MV 630



The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm²/s [150 SUS] at 50°C [122°F].

FUNCTION DIAGRAMS

MV 800

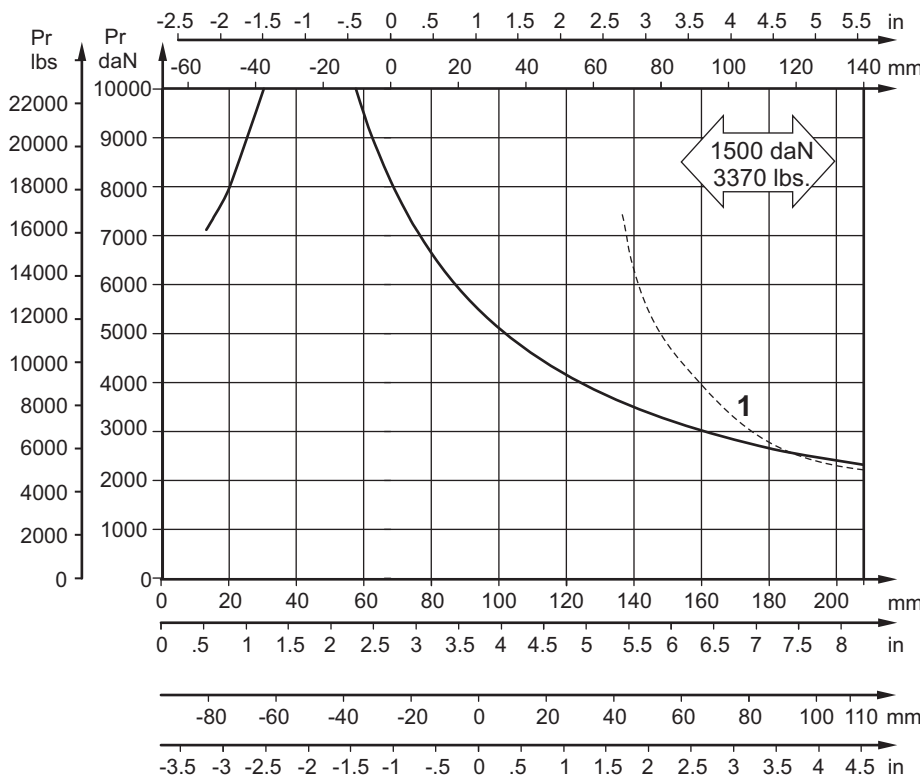


The function diagrams data is for average performance of randomly selected motors at back pressure 5 ± 10 bar [72.5 \pm 145 PSI] and oil with viscosity of 32 mm²/s [150 SUS] at 50°C [122°F].

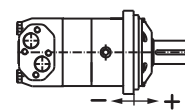
PERMISSIBLE SHAFT LOADS

The output shaft runs in tapered bearings that permit high axial and radial forces. The permissible radial load on the shaft is shown for an axial load of 0 N as function of the distance from the mounting flange to the point of load application. The curves apply to a B10 bearing life of 2000 hours at 100 RPM.

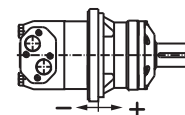
Curve "1" shows max. radial shaft load. Any shaft load exceeding the values shown by the curve will seriously reduce motor life.



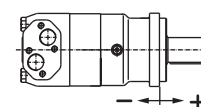
Mounting Flange:



Standard

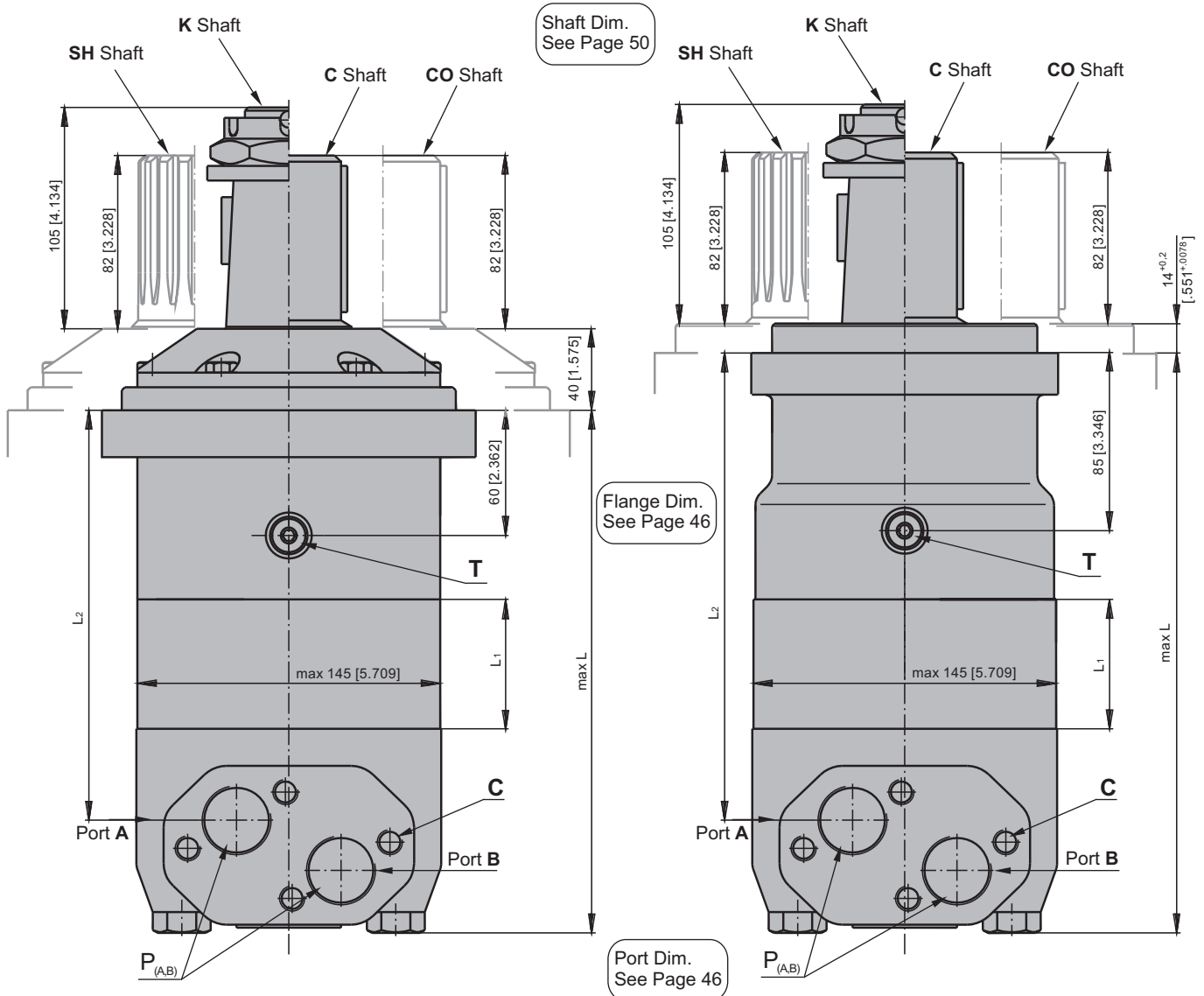


W - Wheel



SAE C

DIMENSIONS AND MOUNTING DATA - MV and MVC



- C:** 4xM12 - 12 mm [.47 in] depth
- P_(A,B):** 2xG1 - 20 mm [.79 in] depth
- T:** G 1/4 - 12 mm [.47 in] depth

Standard Rotation

Viewed from Shaft End
 Port A Pressurized - **CW**
 Port B Pressurized - **CCW**

Reverse Rotation

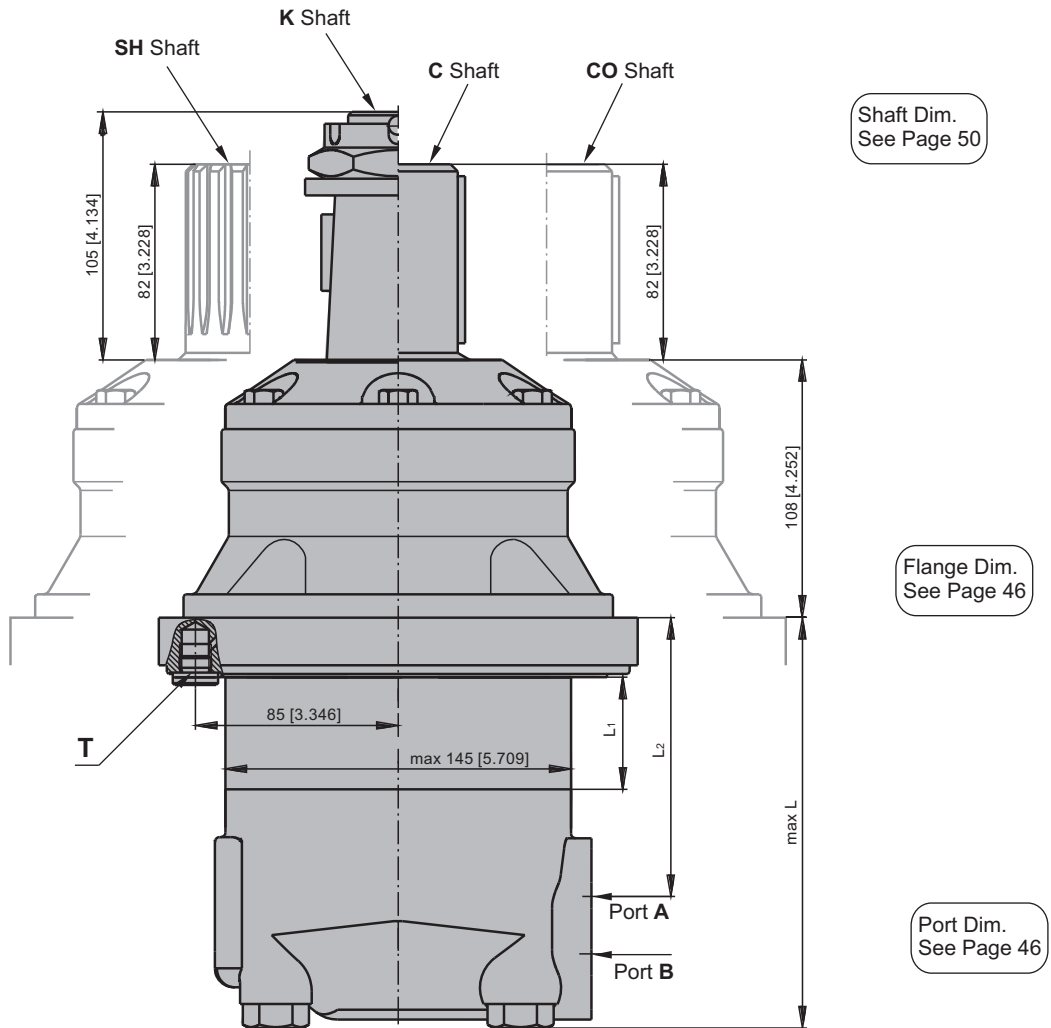
Viewed from Shaft End
 Port A Pressurized - **CCW**
 Port B Pressurized - **CW**



| Type | L, mm [in] | L ₂ , mm [in] | Type | L, mm [in] | L ₂ , mm [in] | *L ₁ , mm [in] |
|--------|--------------|--------------------------|---------|---------------|--------------------------|---------------------------|
| MV 315 | 214,5 [8.45] | 160 [6.30] | MVC 315 | 239,0 [9.41] | 185,5 [7.30] | 22,0 [.87] |
| MV 400 | 221,5 [8.72] | 167 [6.58] | MVC 400 | 246,0 [9.68] | 192,5 [7.58] | 29,0 [1.14] |
| MV 500 | 229,5 [9.04] | 175 [6.89] | MVC 500 | 254,0 [10.0] | 200,5 [7.89] | 37,0 [1.46] |
| MV 630 | 240,0 [9.45] | 186 [7.32] | MVC 630 | 264,5 [10.41] | 211,0 [8.31] | 47,5 [1.87] |
| MV 800 | 254,0 [10.0] | 200 [7.87] | MVC 800 | 278,5 [10.96] | 225,0 [8.86] | 61,5 [2.42] |

* The width of the roll-gerotor is 4 mm [.157 in.] greater than L₁.

DIMENSIONS AND MOUNTING DATA - MVW



- C: 4xM12 - 12 mm [.47 in] depth
- P_(A,B): 2xG1 - 20 mm [.79 in] depth
- T: G 1/4 - 12 mm [.47 in] depth

Standard Rotation
Viewed from Shaft End
Port A Pressurized - **CW**
Port B Pressurized - **CCW**

Reverse Rotation
Viewed from Shaft End
Port A Pressurized - **CCW**
Port B Pressurized - **CW**

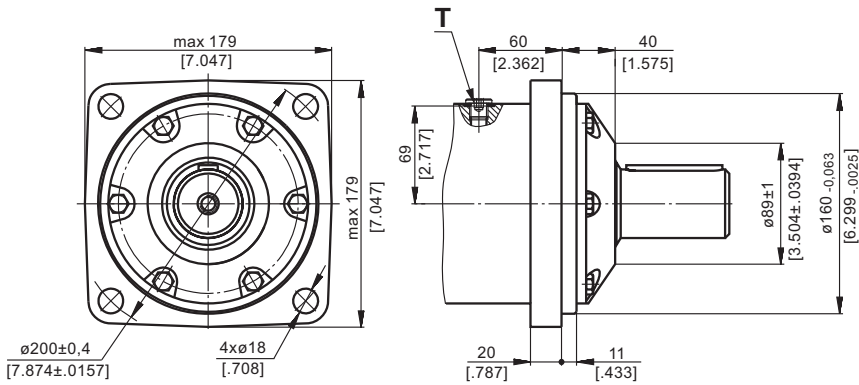


| Type | L, mm [in] | L ₂ , mm [in] | *L ₁ , mm [in] |
|---------|------------|--------------------------|---------------------------|
| MVW 315 | 146 [5.75] | 92 [3.62] | 22,0 [.87] |
| MVW 400 | 153 [6.02] | 99 [3.90] | 29,0 [1.14] |
| MVW 500 | 161 [6.34] | 107 [4.21] | 37,0 [1.46] |
| MVW 630 | 172 [6.77] | 118 [4.65] | 47,5 [1.87] |
| MVW 800 | 185 [7.28] | 132 [5.20] | 61,5 [2.42] |

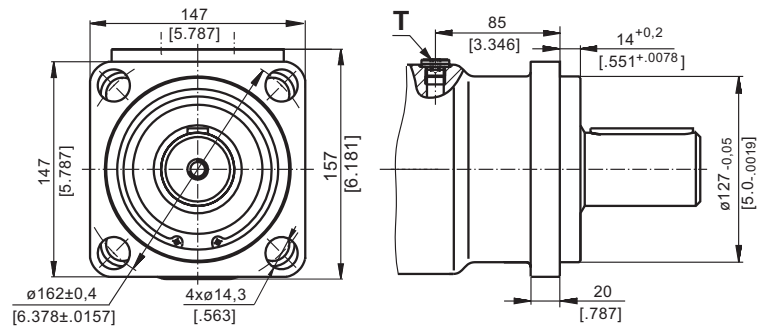
* The width of the roll-gerotor is 4 mm [.157 in.] greater than L₁.

MOUNTING

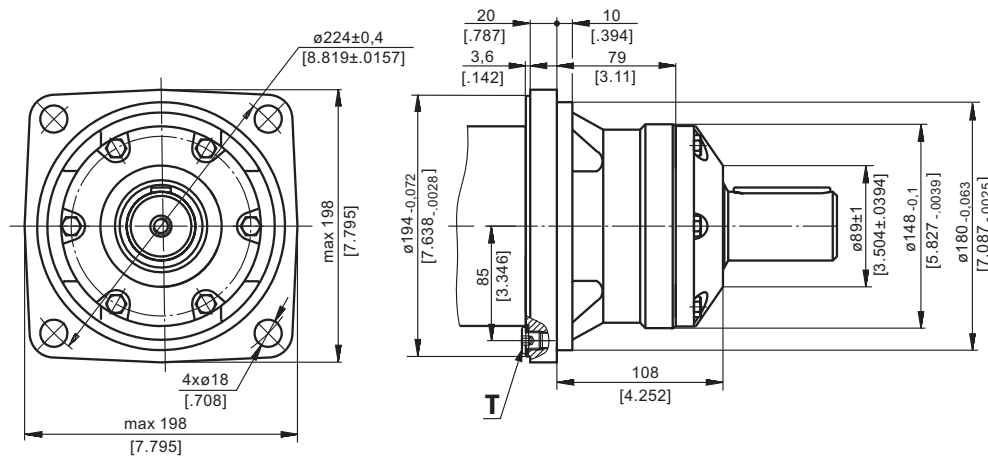
Square Mount (4 Holes)



C SAE C Mount

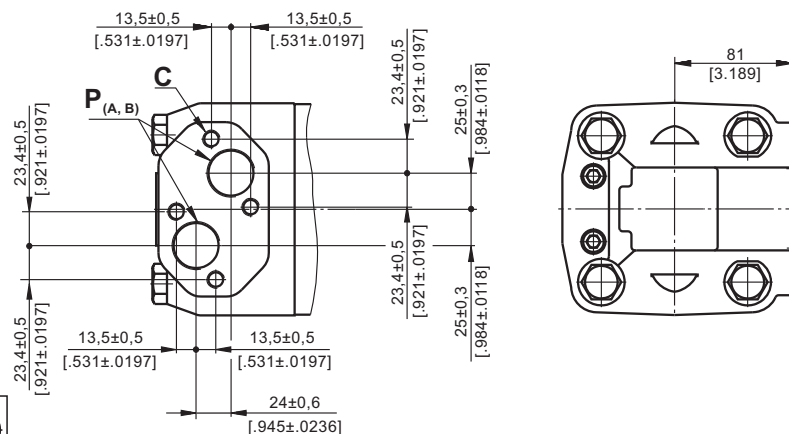


W Wheel Mount



PORTS

Side Ports



- C: 4xM12 - 12 mm [0.47 in] depth
- P_(A,B): 2xG1 - 20 mm [0.79 in] depth
- T: G 1/4 - 12 mm [0.47 in] depth

Standard Rotation

Viewed from Shaft End
 Port A Pressurized - CW
 Port B Pressurized - CCW

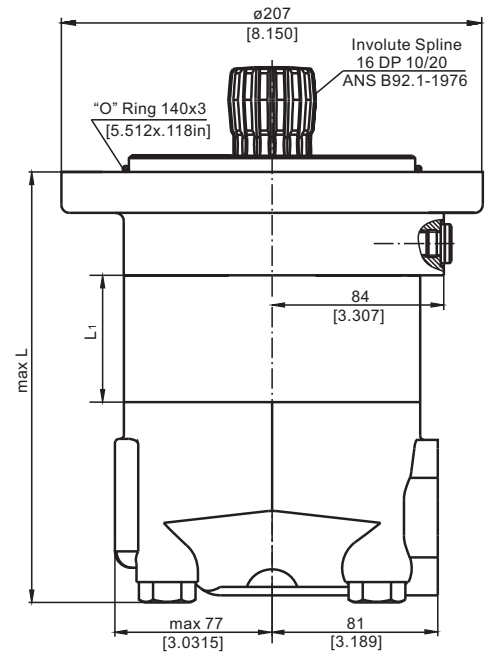
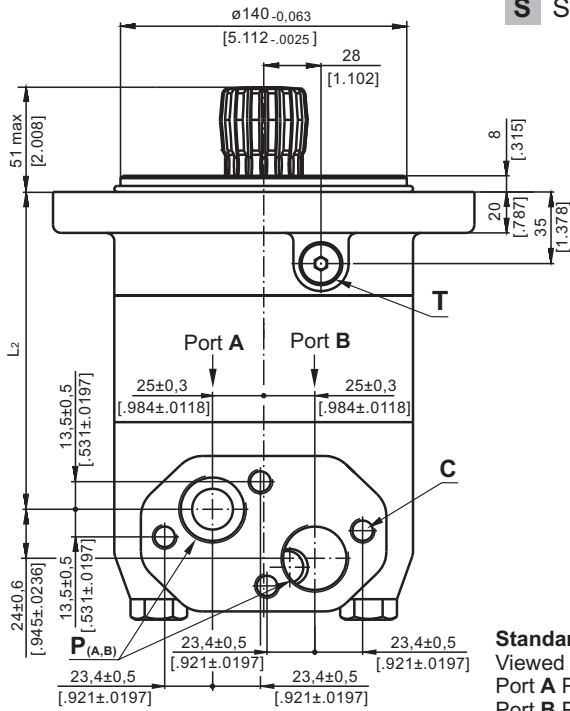
Reverse Rotation

Viewed from Shaft End
 Port A Pressurized - CCW
 Port B Pressurized - CW



DIMENSIONS AND MOUNTING

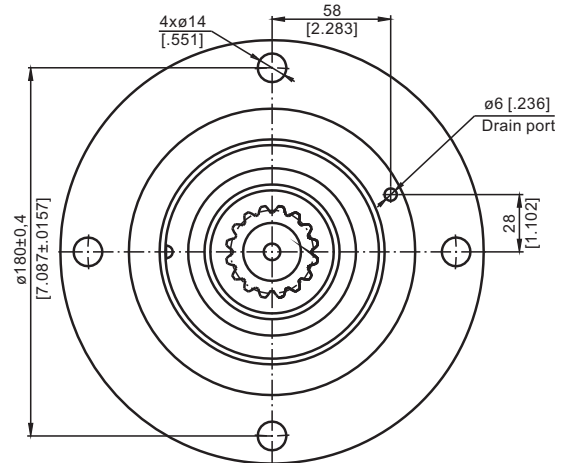
S Short Mount



- C:** 4xM12 - 12 mm [.47 in] depth
- P_(A,B):** 2xG1 - 20 mm [.79 in] depth
- T:** G 1/4 - 12 mm [.47 in] depth

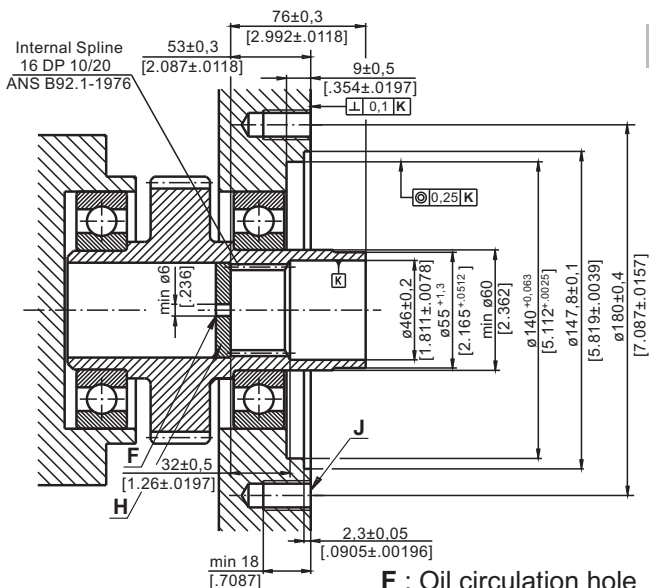
- Standard Rotation**
Viewed from Shaft End
Port A Pressurized - CW
Port B Pressurized - CCW
- Reverse Rotation**
Viewed from Shaft End
Port A Pressurized - CCW
Port B Pressurized - CW

| Type | L, mm [in] | L ₂ , mm [in] | *L ₁ , mm [in] |
|---------|------------|--------------------------|---------------------------|
| MVS 315 | 171[6.73] | 117[4.61] | 22,0 [.87] |
| MVS 400 | 179[7.05] | 124[4.88] | 29,0 [1.14] |
| MVS 500 | 186[7.32] | 132[5.20] | 37,0 [1.46] |
| MVS 630 | 197[7.76] | 143[5.63] | 47,5 [1.87] |
| MVS 800 | 211[8.31] | 157[6.18] | 61,5 [2.42] |

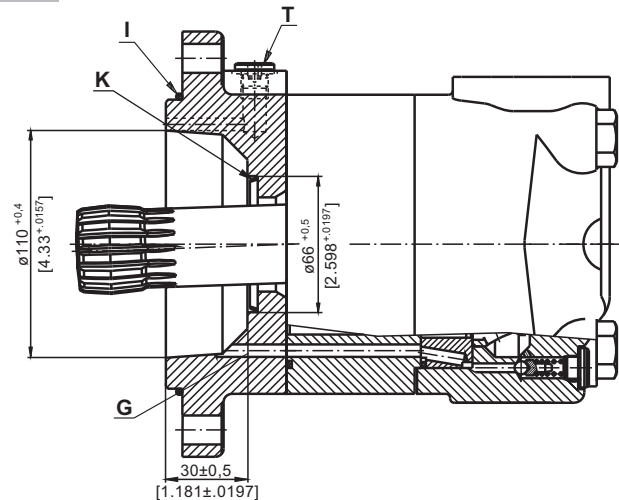


* The width of the roll-gerotor is 4 mm [.157 in] greater than L₁.

DIMENSIONS OF THE ATTACHED COMPONENT



MVS



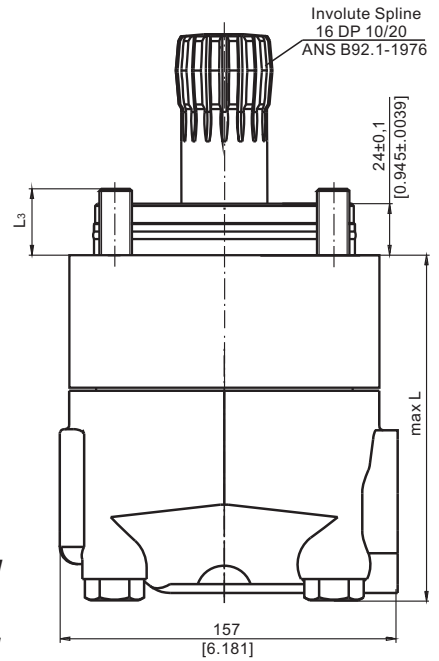
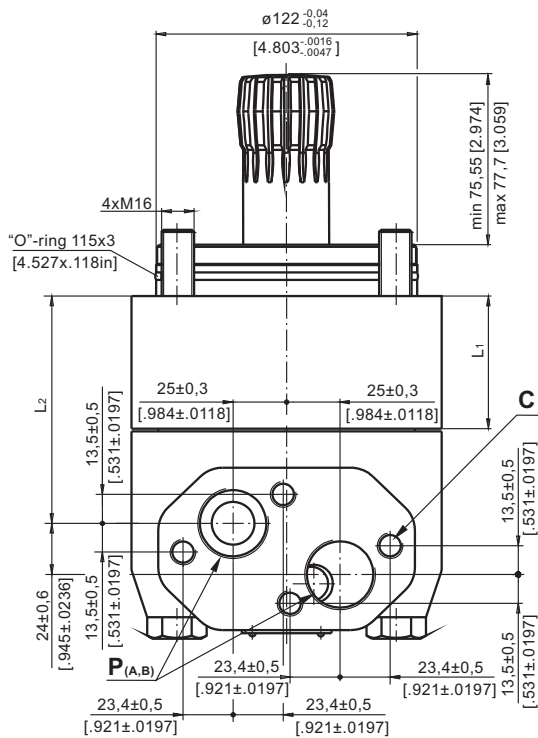
- F:** Oil circulation hole
- G:** Internal drain channel
- H:** Hardened stop plate
- I:** O-Ring 140x3mm [5.512x.118in]

- J:** 4xM12-18 mm [.709 in] depth, 90°
- K:** Conical seal ring
- T:** Drain connection G1/4 - 12 mm [.47 in] depth



DIMENSIONS AND MOUNTING

V Very Short Mount



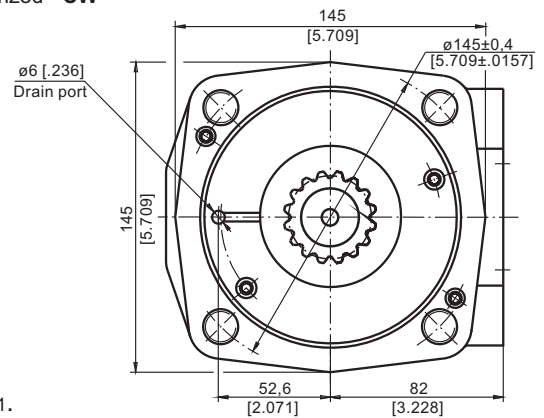
Standard Rotation
Viewed from Shaft End
Port A Pressurized - CW
Port B Pressurized - CCW

Reverse Rotation
Viewed from Shaft End
Port A Pressurized - CCW
Port B Pressurized - CW

C: 4xM12 - 12 mm [0.47 in] depth
P_(A,B): 2xG1 - 20 mm [0.79 in] depth

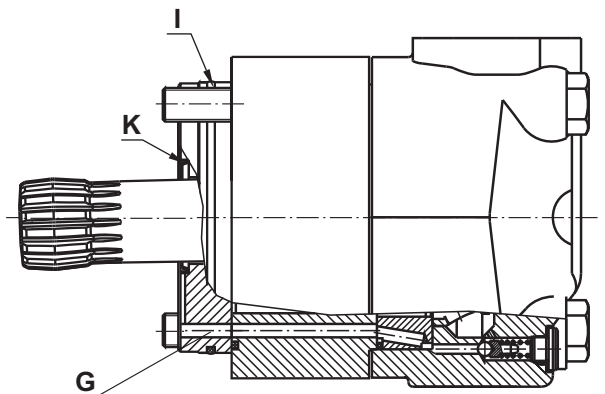
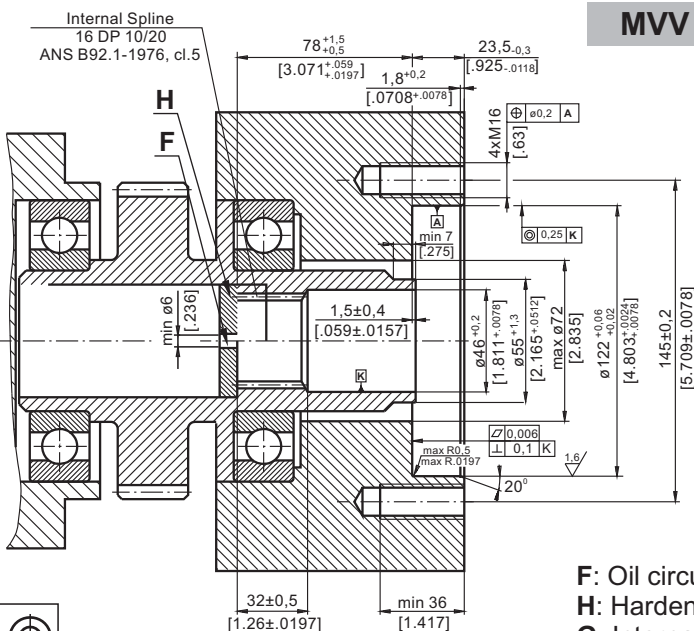
| Type | L, mm[in.] | L2, mm [in.] | L3, mm [in.] | *L1, mm [in.] |
|---------|-------------|--------------|--------------|---------------|
| MVV 315 | 121,5[4.78] | 68[2.68] | 29,5[1.16] | 22,0 [0.87] |
| MVV 400 | 128,5[5.06] | 75[2.95] | 32,5[1.28] | 29,0 [1.14] |
| MVV 500 | 136,5[5.37] | 83[3.27] | 34,5[1.36] | 37,0 [1.46] |
| MVV 630 | 147,0[5.79] | 93[3.66] | 34,0[1.34] | 47,5 [1.87] |
| MVV 800 | 161,0[6.34] | 107,5[4.23] | 30,0[1.18] | 61,5 [2.42] |

* The width of the roll-gerotor is 4 mm [0.157 in] greater than L1.



DIMENSIONS OF THE ATTACHED COMPONENT

MVV



F: Oil circulation hole
H: Hardened stop plate
G: Internal drain channel

I: O-Ring 115x3mm [4.527x.118in]
K: Conical seal ring



DRAIN CONNECTION

A drain line has to be used when pressure in the return line can exceed the permissible pressure. It can be connected:

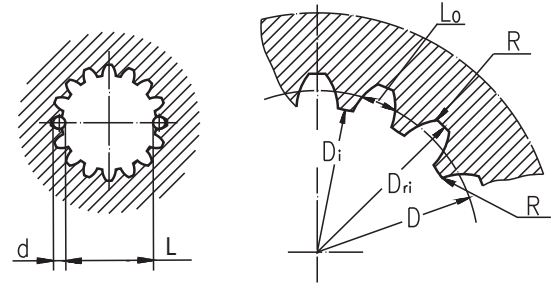
- For MVS to the drain port of the motor;
- For MVV to the drain connection of the attached component. The maximum pressure in the drain line is limited by the attached component and its shaft seal.

The drain line must be possible for oil to flow freely between motor and attached component and must be led to the tank. The maximum pressure in the drain line is limited by the attached component and its seal.

INTERNAL SPLINE DATA FOR THE ATTACHED COMPONENT

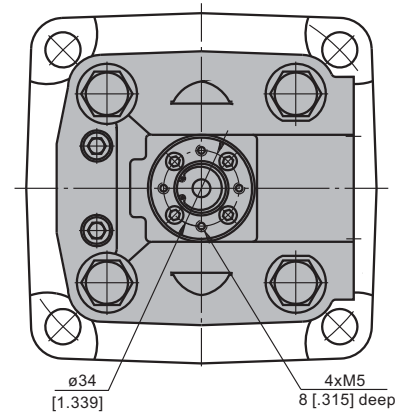
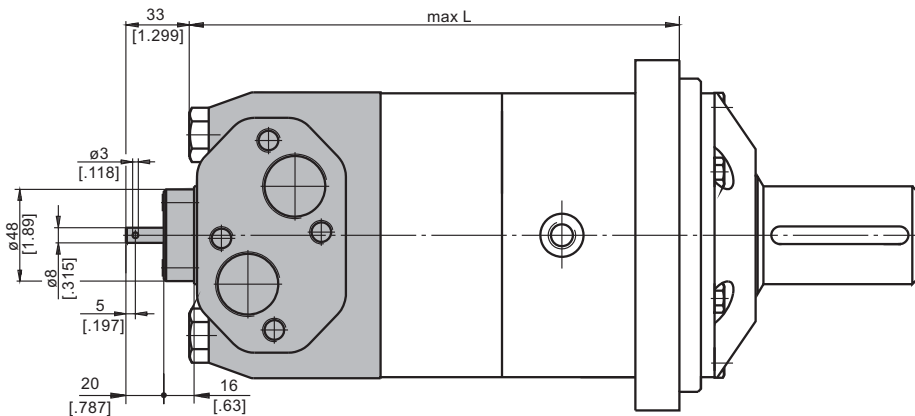
Standard ANS B92.1-1976, class 5
[$m=2.54$; corrected $x.m=+1,0$]

| Flat Root Side Fit | | mm | inch |
|-------------------------------|----------|------------------------|---------------|
| Number of Teeth | z | 16 | 16 |
| Diametral Pitch | DP | 10/20 | 10/20 |
| Pressure Angle | | 30° | 30° |
| Pitch Dia. | D | 40,640 | 1.6 |
| Major Dia. | D_{ri} | 45,2 ^{+0,4} | 1.796±1.780 |
| Minor Dia. | D_i | 38,5 ^{+0,039} | 1.5175±1.516 |
| Space Width [Circular] | L_o | 5,18±0,037 | .2055±.2025 |
| Fillet Radius | R | 0,4 | .015 |
| Max. Measurement between Pins | L | 32,47 ^{+0,15} | 1.284±1.278 |
| Pin Dia. | d | 5,6±0,001 | .22051±.22043 |



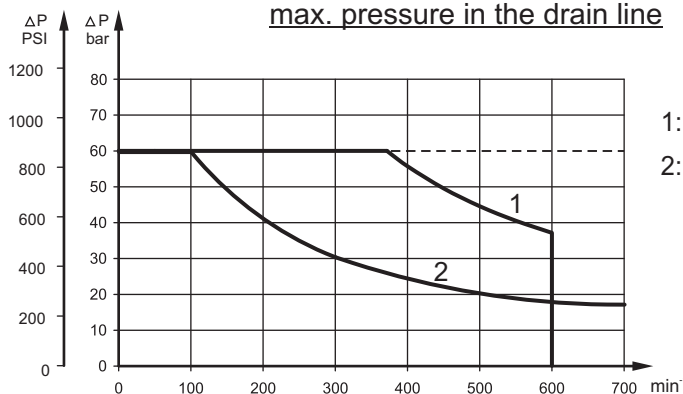
Hardening Specification:
 HV=750±50 on the surface.
 HV=560 at 0,7±0,2 mm [.035±.019in] case depth
 Material: 20 MoCr4 EN 10084 or better.

MOTOR WITH TACHO CONNECTION



MAX. PERMISSIBLE SHAFT SEAL PRESSURE for MV motors

Max. return pressure without drain line or max. pressure in the drain line



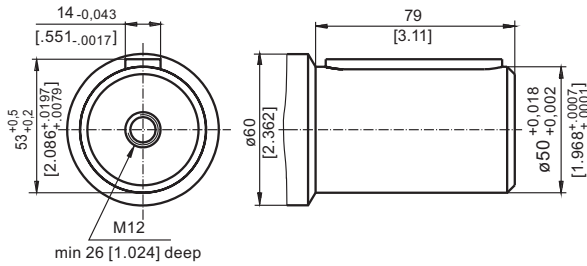
- 1: Drawing for High Pressure Seal ("U" Seal)
- 2: Drawing for Standard Shaft Seal

— - continuous operations
 - - - - intermittent operations

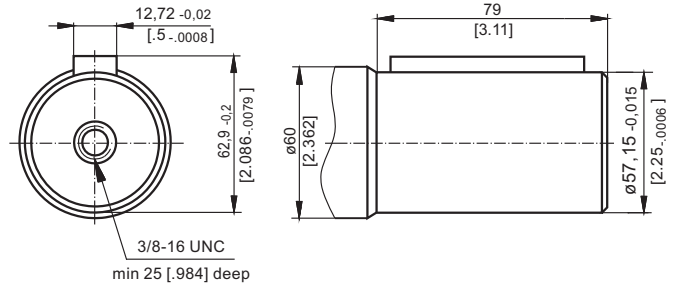


SHAFT EXTENSIONS

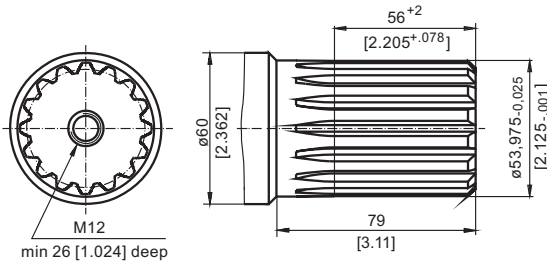
C - $\varnothing 50$ straight, Parallel key A14x9x70 DIN 6885



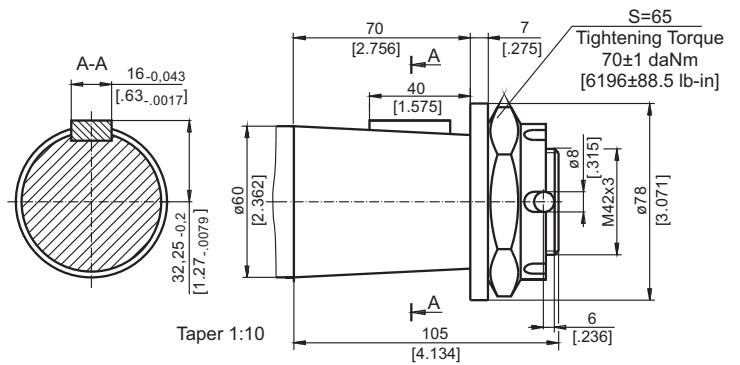
CO - $\varnothing 2\frac{1}{4}$ " [57,15] straight, Parallel key $\frac{1}{2}$ " x $\frac{1}{2}$ " x $2\frac{1}{4}$ " BS46



SH - $\varnothing 2\frac{1}{8}$ " splined, 16 DP 8/16 ANS B92.1-1976



K - tapered 1:10, Parallel key B16x10x32 DIN 6885



ORDER CODE

| | | | | | | |
|-----------|---|---|---|---|---|---|
| | 1 | 2 | 3 | 4 | 5 | 6 |
| MV | | | | | | |

Pos. 1 - Mounting Flange

omit - Square mount, four holes

C - SAE C mount

W - Wheel mount

S - Short mount

V - Very short mount

Pos. 2 - Displacement code

315 - 314,5 cm³/rev [19.18 in³/rev]

400 - 400,9 cm³/rev [24.45 in³/rev]

500 - 499,6 cm³/rev [30.48 in³/rev]

630 - 629,1 cm³/rev [38.38 in³/rev]

800 - 801,8 cm³/rev [48.91 in³/rev]

Pos. 3 - Shaft extensions*

omit - for **S** and **V** mounting flange

C - $\varnothing 50$ straight, Parallel key A14x9x70 DIN6885

CO - $\varnothing 2\frac{1}{4}$ " straight, Parallel key $\frac{1}{2}$ " x $\frac{1}{2}$ " x $2\frac{1}{4}$ " BS46

SH - $\varnothing 2\frac{1}{8}$ " splined, ANS B92.1-1976

K - $\varnothing 60$ tapered 1:10, Parallel key B16x10x32 DIN6885

Pos. 4 - Shaft Seal Version (see page 49)

omit - Low pressure shaft seal

U - High pressure shaft seal

Pos. 5 - Special Features (see page 51)

Pos. 6 - Design Series

omit - Factory specified

NOTES:

* The permissible output torque for shafts must not be exceeded!

The hydraulic motors are mangano- phosphatized as standard.